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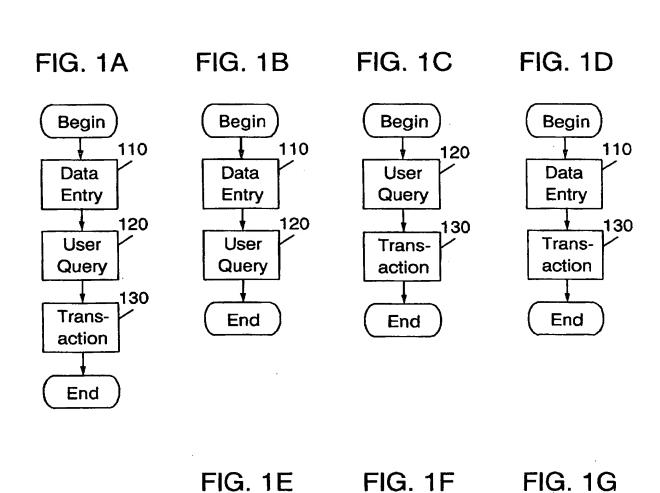
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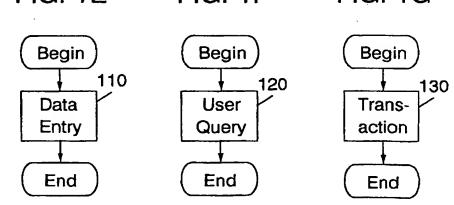
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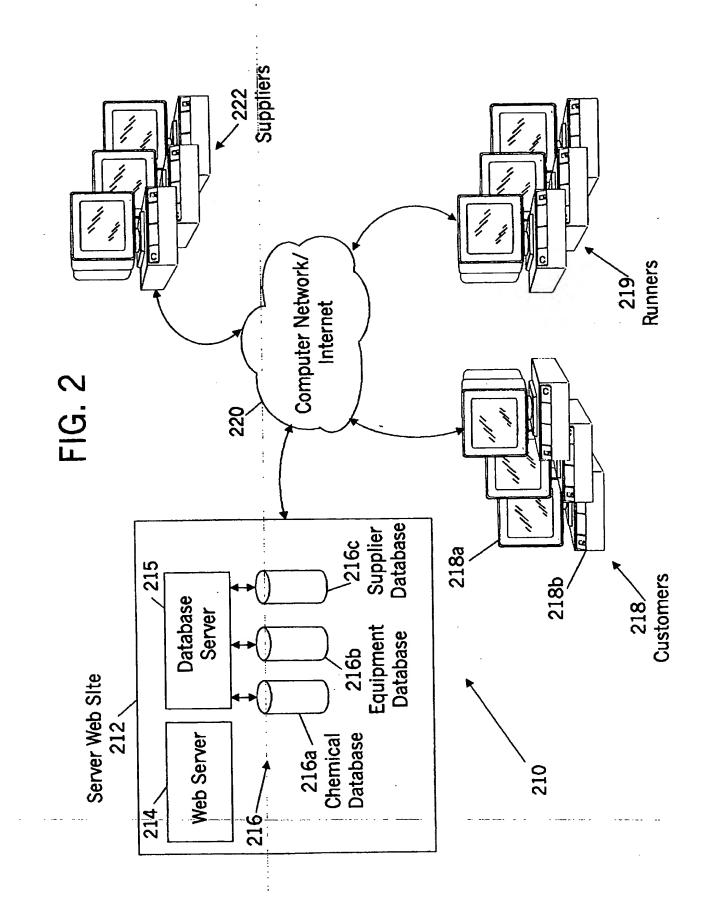
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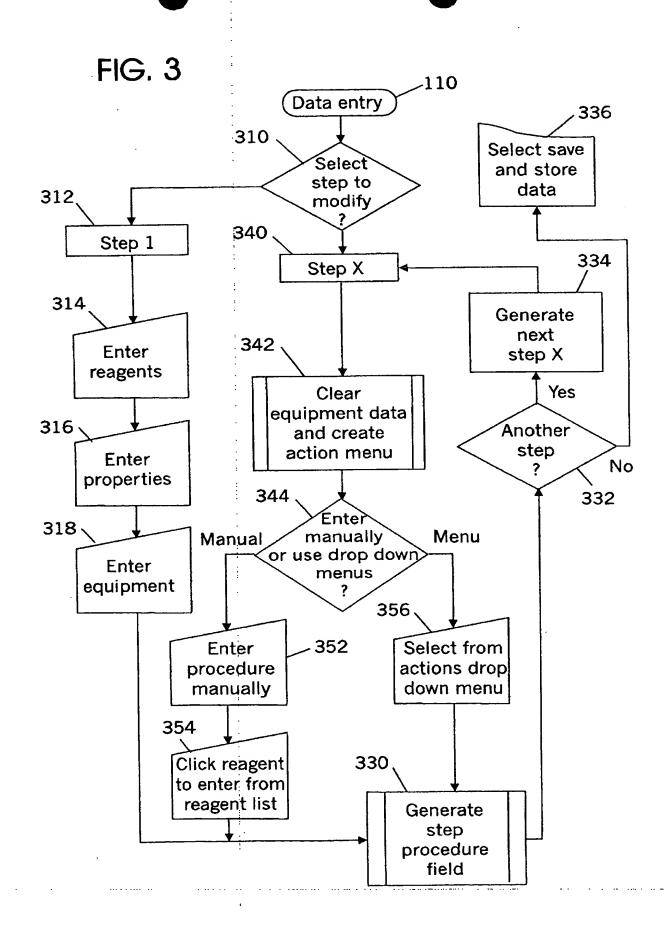
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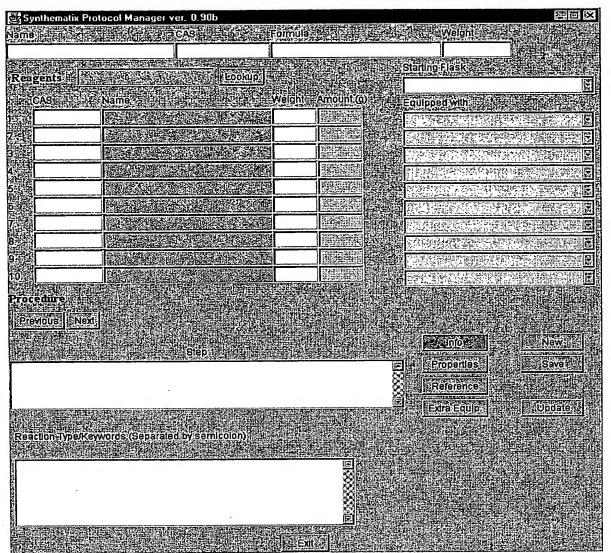


FIG. 4

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5	121-14-2 70-34-8 93-05-0 98-10-2	Benzene, 1-methyl-2,4-dinit Benzene, 1-fluoro-2,4-dinit 1,4-Benzenediamine, N,N-die Benzenesulfonamide	tro- tro-		<u></u> 图
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FIG. 5

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FIG. 6

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FIG. 7

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FIG. 8

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FIG. 9

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FIG. 10

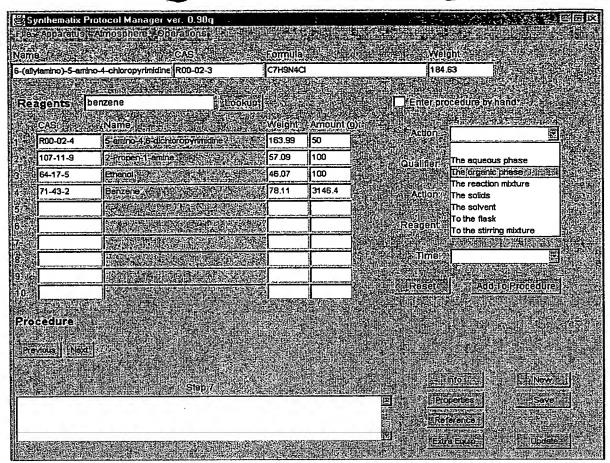


FIG. 11

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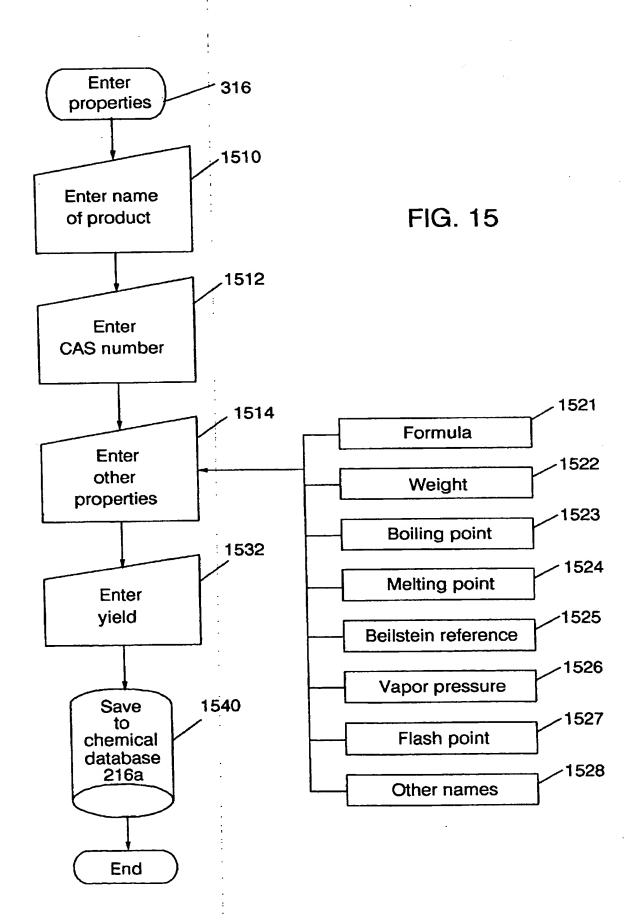
FIG. 12

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FIG. 13

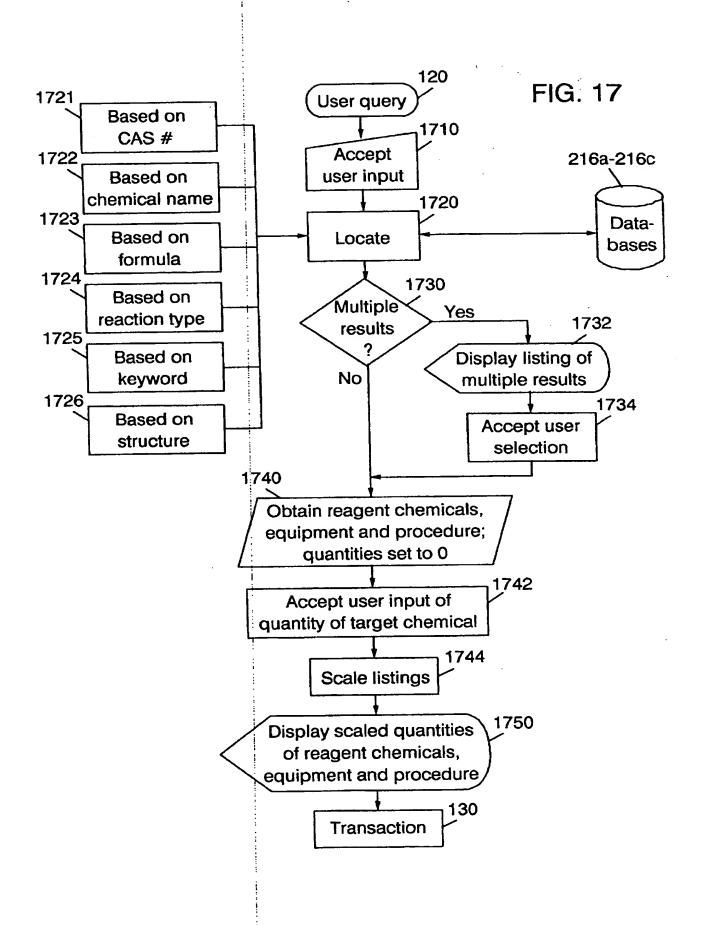
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FIG. 14



S £lie (Apparatus)	Almosphere zopacilon						ations.		
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FIG. 16



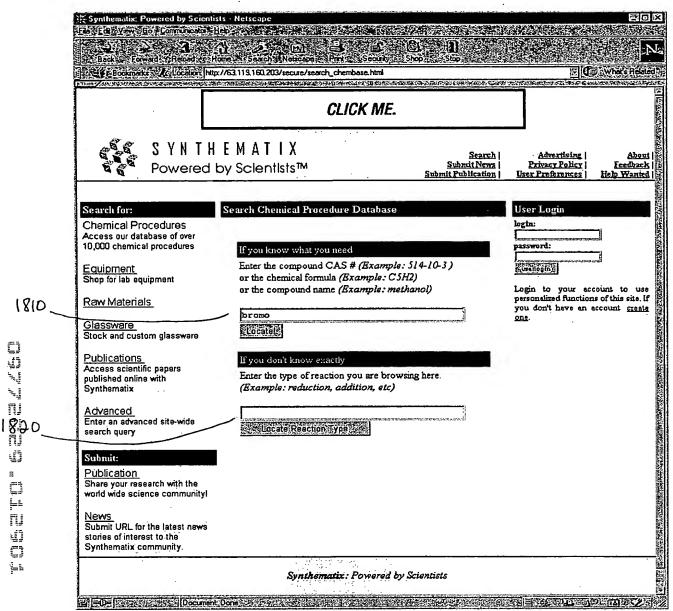


FIG. 18





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alpha-bromo-p-toluene boronic acid

n-Butyl-2-bromopropionate

(6-Bromo-2,2-diphenylbenzo[1,3]dioxol-5-yl)methanol

(6-Bromo-2,2-dimethylbenzo[1,3]dioxol-5-yl)methanol 6-bromo-2,2-diphenylbenzo[1,3]dioxole-5-carbaldehyde

6-bromo-3,4-[(diphenylmethylene)dioxy]-benzaldehyde ethanediyl

acetal
1-Benzhydryl-3-bromoazetidine

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FIG. 19

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FIG. 20

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010	a Butyl-2 hromopropionate (209.09)
	B1
	2-Bromograpionic Acid C:H;Br12 1-Butand m·But/2-bromograpionette Exect Mass; 151.95 C _{H11} 0 C _{H12} 8+02 Mol Wt: 152.98 Exect Mass; 74.07 Exect Mass; 208.01 C, 23.55; H, 3.27; Mol Wt: 74.12 Mol Wt: 74.12 Br, 52.23; 0, 20.32 C, 64.62; H, 13.50; 0, 21.59 C, 40.21; H, 6.27; Br, 38.22; 0, 15.30
20	Enter Moi Scale: 12 mai Calculate
20	Chemicals needed
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	24.12: 72.11 12.0000 889.4401
1	Hexans 86.18 1 12.0000 11034.1600 Domes 20W4-200 3.68 11 12.0000 44.1600
	Water 18 1 12.0000 216.0000
030	Equipment needed
	20 Sur Equipment
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me and the	i Condenser, Aliha, Drip tip Heating manile
OHIANIE da	1 Recirculating Chiller
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State was fired at	4 500 ml round bottom flesh
and the state of t	2 Veries:
.040	Procedure
en e	1. Into a 3 Neck Flesk equipped with an overhead stirrer, Dean stark collector, condensor, and heating mantle was placed 1835.7600 grams (12.0000 mol) of 2-Bromopropionic acid. 2. To the 2-Bromopropionic acid was added 889.4401 grams (12.0000 mol) of Butanel. 3. To the 2-Bromopropionic acid butanel mix was added 1034.1600 grams (12.0000 mol) of Hexans. 4. To the flesk is added 44.1600 grams of Dower resin to facilitate the esterification. The resin is previously dried and has an activity of 3.68 grams/mol.
	5. Two variess are attached to the heating mantle and a setting of 50% power is used for heating to rapid reflux. 6. The reaction is monitored for water generation. After collecting 216,0000 grams (12,0000 mol) of water the reaction is complete. 7. Heznee is then removed by continuous chaining of the dean stark collector. 8. The reaction is then cooled to room temperatum and filtered through a fritted glass funnel to remove the Dower resin. 9. The crude n-butyl-2-homopropionate is then purified via vacuum distillation. [The vacuum distillation procedure is below]
	Vacuum distillation The product is placed into a 5L round bottom and connected to the pilot scale distillation head equipped with a vigreux column. The material is heated in a 5L manule set to 45-50% power with a varies. The product is collected at a head temp of 40-45°C. The material rapidly condenses once the apparatus is heated up. Total time for distillation is exprox. 5 hours.
L050	
1	References

FIG. 21

FIG. 22

